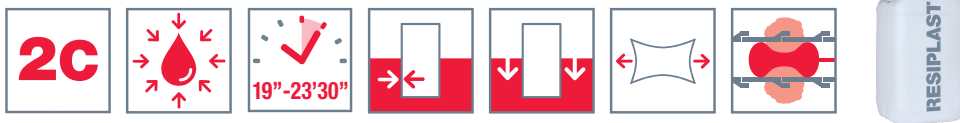


SPETEC® SEWER AG300

ULTRA LOW VISCOSITY ACRYLIC INJECTION RESIN MAINLY USED FOR SEWER RENOVATION, SPECIAL APPLICATIONS AND SOIL CONDITIONING



HYCHEM
INFRASTRUCTURE SOLUTIONS

DESCRIPTION

SPETEC® SEWER AG300 is a resin, based on Acrylic monomers. After injection, the resin gels in a few seconds to a few minutes based on the amount of activator/initiator added just before use. The final injected product is a more brittle, durable and rather hard crosslinked gel.

ADVANTAGES

- Non-toxic for the environment.
- Not flammable.
- No acrylamide.
- Very low viscosity.
- Durable in wet and dry conditions.

FIELD OF APPLICATION

MAIN FIELDS OF APPLICATION

WITH WATER OR SPETEC® Reinforcing Agent

- Sewer joint repair. (Manual)
- Soil conditioning, -stabilisation, -consolidation, coagulation.
- Stabilisation of moving structures.
- Borehole injections.
- Vibration demping.
- Repair of water leaks in structures with constant water pressure. (max. 4 to 5 times dilution by the water, fast setting times, max. 3 to 5 liter/min. injection)

ONLY WITH WATER

- Sewer renovation with inflatable packer system (inaccessible sewers)
- Filling hollow spaces and gaps behind structures. (If the soil around the gap is to loose, product flows into the soil)
- Mixing with cement for waterproofing and consolidating structures and gaps. (Use correct ratio's for ideal mechanical resistance)

OTHER FIELDS OF APPLCATION

WITH WATER OR SPETEC® Reinforcing Agent

- Screen injections behind existing structures.

APPLICATION

Note: the following are a few typical application descriptions. In case of other jobsite parameters, please contact our technical department.

PRELIMINARY ANALYSES

Check the level of the groundwater table if possible and check if the site allows the gel to be kept moist at all times. Below grade injections are recommended. Make sure the movement of the water table over time is not too big.

Check whether the soil or the area to be injected is porous enough. This, to be sure if the resin will penetrate sufficiently into the substrate.

Clay soil types can not be injected.

Consider all existing structural elements in the area and the possible consequences that may be caused by the injection works. If necessary, consult a geotechnical and / or structural stability engineer.

Locate all available utilities in the area and / or in the soil before the start of the application.

REQUIRED TOOLS

2 Component stainless steel pump. The injection head needs to have a water flush option in order to rinse the mixing chamber between injection runs.

Stainless steel mixer, plastic or wooden rod.

Inflatable packer system in case of sewer renovation of inaccessible sewers.

PREPARATION OF THE SUBSTRATE

Depending on the application, drill holes with the correct diameter according to the type of injection needle, injection tube or packer or install the injection tubes in the correct position, according to the correct distance, length and the correct injection pattern (to be determined by the project engineer).

For soil injections, install the correct type of injection tubes; these can be Tube-à-Manchettes (TAM) or strainer pipes.

For expansion joint injections, if possible, make sure that the surfaces of the expansion joint are clean and free from oil.

For injecting cracks and joints, clean the surface and remove all alien debris. Drill the necessary injection holes and install appropriate packers. For screen injections, a matrix grid of appropriate size has to be observed (typically 50 by 50 cm).

For crack or joint injections drill into the crack or joint under a 45 degree angle.



PREPARATION OF THE PRODUCT

The injection grout needs to be prepared immediately before the injection.

Depending on the type of application, set the appropriate reaction time by mixing the correct amounts of SPETEC® TEA 30 and SPETEC® SP into the respective A and B components.

Add the required quantity of SPETEC® TEA 30 catalyst to the SPETEC® SEWER AG300 resin and mix thoroughly.

Add the required quantity of SPETEC® SP to the B vessel which is filled with 20 kg of water and mix thoroughly.

Depending on the concentrations of SPETEC® TEA 30 catalyst and SPETEC® SP initiator in their respective blends, varying gel times can be obtained. Consult the mixing tables to achieve the required gel times.

Mix the SPETEC® SEWER AG300 comp A + SPETEC® TEA 30 and comp B + SPETEC® SP with a stainless steel mixer, plastic or wooden rod.

Once the A and B sides of the resins have been mixed, it is recommended to perform a so called "cup test". Take an equal amount of A and B mixture in a small plastic cup and mix them by continuously pouring them from one cup into the other. Measure the time when gelling starts to occur. The reaction time should be

RESIPLAST

close to the times mentioned in the reaction table. If the gelling time deviates too much from the values in the reaction times table, change the concentration of SPETEC® SP and SPETEC® TEA 30 in the A and B side respectively in order to adjust the reaction time.

You can replace the water in the component B with SPETEC® Reinforcing Agent. When using the reinforcement agent, an end product is obtained that is more flexible and resistant to shrinkage.

PREPARATION OF THE EQUIPMENT

Use a 2 component injection pump with a 1:1 volume ratio.
Check the pump.
Adjust the correct 1 to 1 mixing ratio.
Check the injection head and the flushing system.

INJECTION

For sewer renovation with inflatable packer
Please contact our technical service department

For soil injection

Start the injection at the first injection pipe on the grid.
Inject the necessary quantity of SPETEC® SEWER AG300 into the TAM or Strainer pipe. The necessary quantity depends on the depth of the injection, soil parameters, type of injection tube, size of the injection matrix and should be determined by the site engineer.
Inject at low pressures. The recommended pressure is that pressure at which the material starts to flow into the soil.
Move to the next injection tube when the required quantity of SPETEC® SEWER AG300 has been injected.

For Screen Injection

Start the injection at the first injection packer at one of the corners.
For a matrix grid of 50 X 50 cm inject 20 litre of SPETEC® SEWER AG300 per injection hole.
Inject at low pressures. The recommended pressure is that pressure at which the material starts to flow into the soil.
Move to the next injection packer if:

- 20 liters of SPETEC® SEWER AG300 has been injected into the injection packer.
- Resin starts flowing out from one of the adjacent injection packers. Build up the screen gradually per row of packers. After one row of packers, go back to the first packer and inject, if possible, 1 to 5 litres more SPETEC® SEWER AG300 at low pressure.

For Crack or Joint injection

Start the injection at the first injection packer.
Inject at low pressures. The recommended pressure is that pressure at which the material starts to flow into the joint or crack.
Move to the next injection packer if material starts flowing out of the crack or joint or out of the adjacent packer.
After injecting all packers on the joint or crack, return back to the first packer and inject, if possible, some more SPETEC® SEWER AG300 at low pressure.

FINISHING

Allow the resin to harden well before removing the packer. After removing the injection packer, the injection hole can be filled with a hydraulic mortar CERMIREP R4 or a fast cement CERMIPUG.

APPLICATION CONDITIONS

The gelling time is slower at low temperatures, but is still fast even below 0°C.
Air, material and environmental temperatures, pH and the nature of the injecting substrate will influence the gel times.
pressure.

CLEANING AND MAINTENANCE

Clean all used materials that have been in contact with the SPETEC® SEWER AG300 resin with water immediately after finishing the injection work.

COMPLEMENTARY PRODUCTS

SPETEC® TEA 30
SPETEC® SP
SPETEC® Reinforcing Agent
SPETEC® PACKERS & ACCESSORIES
CERMIREP R4
CERMIPUG

ADVICE / FOCAL POINTS

The viscosity of the SPETEC® SEWER AG300 injection solution depends on dilution and temperature. This viscosity will remain almost constant up to the setting point.
Resin dilution extends the setting time for constant SPETEC® TEA 30 and SPETEC® SP concentrations.
In acid conditions the reaction is slowed down, while under alkaline conditions the reaction is speeded up. The presence of minerals and metals (especially iron and copper) may increase or decrease the rate of setting, depending on their concentration.

DIMENSIONAL CHANGES OF THE GELS

When immersed in water, the unconfined gel can absorb up to 2 times its own weight of water in a few weeks without cracking.
Under humid conditions, the volume of the gel remains approximately constant. In the absence of water, the gel shrinks slowly.

TECHNICAL DATA

Description

SPETEC® SEWER AG300 consists of 3 separate products
SPETEC® SEWER AG300, acrylic resin (A1)
SPETEC® TEA 30, a liquid catalyst for standard setting times between 10s and 30 min. (A2)
SPETEC® SP, a powder initiator to be dissolved in water (B1)

The products are mixed into a 2 component injection system as follows:
A side: SPETEC® SEWER AG300 resin (A1) + SPETEC® TEA 30 catalyst (A2)
B side: water + SPETEC® SP Initiator (B1)

APPEARANCE

Product	SPETEC® SEWER AG300	SPETEC® TEA 30	SPETEC® SP
Appearance	Light yellow liquid	Colorless	White powder
Active content	42%	29%	> 99%
pH	6,5-7,0	10-12	-
Density	1,2 g/ml	1,05-1,10	-
Viscosity at 20°C	20-30 cP	< 300 cP	-

REACTION TIMES

PART A: SPETEC® SEWER AG300 + SPETEC® TEA 30. (from 2 to 8%)
PART B: SPETEC® SP diluted in water. (between 2% and 5%)

Temp. (°C)	SPETEC® SEWER AG300 (kg)	SPETEC® TEA 30 (kg = %)	Water (kg)	SPETEC® SP (kg = %)	Gelling Time
20	24	0,48 kg = 2%	20	0,5 = 2,5%	22'
20	24	0,96 kg = 4%	20	0,5 = 2,5%	2'08"
20	24	1,44 kg = 6%	20	0,5 = 2,5%	59"
20	24	1,92 kg = 8%	20	0,5 = 2,5%	38"
20	24	0,48 kg = 2%	20	1 = 5%	12'
20	24	0,96 kg = 4%	20	1 = 5%	01'03"
20	24	1,44 kg = 6%	20	1 = 5%	30"
20	24	1,92 kg = 8%	20	1 = 5%	19"

PART A: SPETEC® SEWER AG300 + SPETEC® TEA 30 (from 2 to 8%)
 PART B: SPETEC® SP diluted in SPETEC® Reinforcing Agent (between 2 and 5%)

Temp. (°C)	SPETEC® SEWER AG300 (kg)	SPETEC® TEA 30 (kg = %)	SPETEC® Reinforcing Agent	SPETEC® SP (kg = %)	Gelling Time
20	24	0,48 kg = 2%	20	0,5 = 2,5%	23'30"
20	24	0,96 kg = 4%	20	0,5 = 2,5%	2'27"
20	24	1,44 kg = 6%	20	0,5 = 2,5%	1'02"
20	24	1,92 kg = 8%	20	0,5 = 2,5%	42"
20	24	0,48 kg = 2%	20	1 = 5%	12'
20	24	0,96 kg = 4%	20	1 = 5%	01'18"
20	24	1,44 kg = 6%	20	1 = 5%	34"
20	24	1,92 kg = 8%	20	1 = 5%	24"

CONSUMPTION

Consumption has to be assessed on site and is influenced by the amount of water leaking, thickness of the concrete slab or wall, presence of voids in and around the concrete etc.

REFERENCE DOCUMENTS



STORAGE AND SHELF LIFE

SPETEC® SEWER AG300 can be kept for 12 months in the intact original package if stored and transported away from light or sunlight and at a temperature between 0°C and 30°C.

SPETEC® TEA 30 can be kept for 12 months in the intact original package if stored away from light or sunlight and at a temperature between 0°C and 30°C.

SPETEC® SP has no shelf life if stored dry in the intact original package.

SPETEC® Reinforcing agent can be kept for 12 months in the intact original package if stored away from light or sunlight and at a temperature between 5° and 30°C.

SAFETY PRECAUTIONS

Avoid contact with eyes and skin, always use personal protective equipment in compliance with local regulations.

Read the relevant Material Safety Data Sheet before use. Material Safety Data Sheets are available on www.spetec.com

When in doubt contact SPETEC® Technical Service.

PACKAGING

SPETEC® SEWER AG300	24 kg (=20 Liter)	Plastic jerry cans	24 cans/pallet
	220 kg	Plastic drums	4 drums/pallet
SPETEC® TEA 30	1 kg	Plastic bottles	6 bottles/box 64 boxes/pallet
	25 kg	Plastic jerry cans	24 pails/pallet
SPETEC® SP	0,5 kg	Plastic cans	12 pots/box 40 boxes/pallet
	25 kg	Pails	24 pails/pallet
SPETEC® Reinforcing Agent	20 kg (=20 Liter)	Plastic jerry cans	24 cans/pallet



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